

SHERWIN-WILLIAMS.

# AEROSPACE COATINGS

# PRODUCT DATA

# Acry Glo<sup>®</sup> Accelerator CM0571082

#### DESCRIPTION

**CM0571082** Accelerator increases the speed of drying cure of Acry Glo® Acrylic Urethane Enamel coatings.

CM0571082 is the accelerator used for Conventional Acry Glo topcoat systems for opaque, metallic and Clearcoat. Refer to the Product Data Sheet for each product line for further details.

Use the minimum amount necessary to meet your drying schedules considering your in-shop conditions as accelerator decreases the usable pot life of urethane enamels.

Do not use in overall base topcoat painting of larger surfaces.

# COATING PROPERTIES

Weight per Gallon:	8.32
Specific Gravity:	1.00
VOC:	8.23 lb./gal (987 g/L )
Workable Pot Life:	1 Hour
(Limited)	2-3 Hours Gelled

#### SHELF LIFE

Shelf Life is applicable only for materials stored in unopened and undamaged original factory filled containers.

Minimum Storage Temp. 40°F / 4°C Maximum Storage Temp. 90°F / 32°C

CM0571082: 2 years



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#### **ADVANTAGES**

- Speeds cure time
- CM0571082 is most generally used for quick drying times on stripes, registration numbers, logos and panel repair repainting.



# **MIXING INSTRUCTIONS**

Maximum incorporation should be 4 ounces per admixed gallon or 1 ounce per admixed quart. This will usually speed up tape times on solid colors to approximately 2-3 hours @ 77°F / 25°C.

Urethane accelerators are very reactive, and great care must be taken in the quantity used.

# **EQUIPMENT CLEANUP**

Use clean Ketone–type solvents such as CM0110308 MEK. Do not allow material to cure inside equipment.

### **PRODUCT INFORMATION**

Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application, which are not known, or under our control, The Sherwin–Williams Company cannot make any warranties as to the end result.



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