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EXTERIOR CLEARCOAT COMPARISON

| | SKYscapes® Clearcoat CM0850180 | SKYscapes® GA Clearcoat CM0855CC3 |
|---|-----------------------------------|--|
| IDEAL APPLICATION/ MARKET | Commercial Aviation | Large General Aviation Aircraft (Full repaints) Ideal for SKYscapes 850 and 855 basecoat lines |
| BIGGEST ADVANTAGE | Excellent Chemical Resistance | Great buffability with extended application wet edge times |
| CHEMISTRY | Polyurethane | Acrylic Polyurethane |
| HARDENER | CM0850180 | CM0855CH3 |
| MIX RATIO | 1:1:1 | 3:1:2 |
| DRY TO TAPE TIMES @ 75F THROUGH ACTIVATOR OPTIONS (WHERE APPLICABLE) | 6-16 Hours | 6-16 Hours |
| VISCOSITY - ZAHN #2 | 12-18 Seconds | 12-18 Seconds |
| BUFFING TIMES. | Up to 60 Hours | Up to 30 Days |
| VOC | <3.5 lbs./gal (420 g/L) | <3.5 lbs./gal (420 g/L) |
| POT LIFE | 3 Hours | 3 Hours |
| THEORETICAL COVERAGE PER DRY MIL | 685 ft.2 / gal. | 596.2 ft.2 / gal. |
| SHELF LIFE | 3 Years | 3 Years |



| SKYscapes® GA Clearcoat CM0850CC1 | Acry Glo® Clearcoat CM0571080 | Acry Glo [®] HS Clearcoat CM0830080 |
|--|--|---|
| Small General Aviation Aircraft (i.e livery, stripes) Ideal for SKYscapes 850 and 855 basecoat lines | General Aviation. For use with Acry Glo® metallic finishes | General Aviation. For use with Acry Glo® HS metallic finishes |
| Fast Drying | Proven Performer | Ideal for Acry Glo® HS |
| Acrylic Polyurethane | Acrylic Polyurethane | Acrylic Polyurethane |
| CM0850CH1 | CM0571081 | CM0830081 |
| Mixed 3:1:10% OR 3:1:1 | 3:1: (10-25% Reducer) | 3:1:3/8 |
| 4 Hours | 8-10 Hours | 10 Hours |
| 14-21 Seconds | 16-18 Seconds | 16-18 Seconds |
| Up to 30 Days | Up to 30 Days | Up to 30 Days |
| Mixed 3:1:10% - <3.5 lbs./gal (420 g/L) | <4.4 lbs./gal (526 g/L) | <3.5 lbs./gal (420 g/L) |
| 1.5 Hours | 2 Hours | 1.5 Hours |
| 668 ft.2 / gal. | 650 ft.2 / gal. | 730.0 ft.2 / gal. |
| 7 Years | 3 Years | 3 Years |



Notes: *Please refer to the individual clearcoat PDS for final information. ASSUMPTIONS: This sheet is not intended to be a replacement for the PDS, but a selection guide.